

Monday, December 19, 2011 8:48:47 AM

77722

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 12/19/2011 **Start Qty:** 6.00

6

Cust Item ID:

Required Date: 12/23/2011 **Req'd Qty:** 6.00

6

Customer:

Reference:

Run Start *NR1*

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop *NR2*

QC:

Date:**SPC (Y/N):****Date:**[illegible]

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77722

Page 2

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 12/19/2011 **Start Qty:** 6.00

6

Cust Item ID:

Required Date: 12/23/2011 **Req'd Qty:** 6.00

6

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

[illegible]

R(12-24) (6)

Picklist Print

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Work Order ID: 77722

Parent Item: D3137-3

Parent Item Name: Guide

Start Date: 12/19/2011

Required Date: 12/23/2011

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP Rev:A02.05.29New IssueNG

IPP Rev:B 08-05-23 revE as per dwg DD verified by:EC

IPP Rev c 08.07.03 ECN1207 EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRLNB0.75X1.250 Delrin Bar		Purchased	No			100	f	26.0928	0.0791	0.4995789			

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT055	26.0928	
117985	0.5328	
118066	1.16	
119133	24	
14535	0.4	

5 out 11/2/20

DART AEROSPACE LTD		Work Order: 77722
Description: Guide		Part Number: D3137-3
Inspection Dwg: D3137	Rev: F	Page 1 of 1

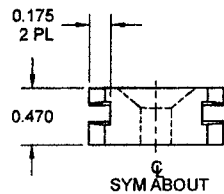
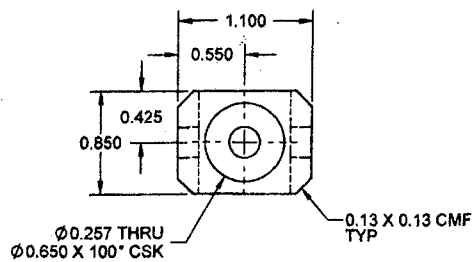
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

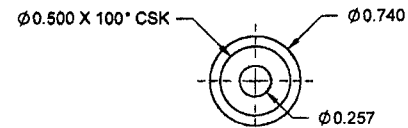
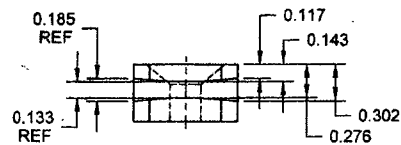
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.175	+/-0.010	0.179	✓		FK-04	Vern -
Ø0.257	+0.005/-0.000	0.257	✓		"	"
Ø0.65 x 100°	+/-0.030	0.65 x 100°	✓		"	"
0.425	+/-0.010	0.425	✓		"	"
0.550	+/-0.010	0.550	✓		"	"
1.100	+/-0.010	1.101	✓		"	"
0.470	+/-0.010	0.474	✓		"	"
0.850	+/-0.010	0.851	✓		"	"
0.143	+/-0.010	0.144	✓		"	"

Measured by: <i>[Signature]</i>	Audited by: <i>[Signature]</i>	Prototype Approval:	N/A
Date: 11/13/21	Date: 11/12/21	Date:	N/A

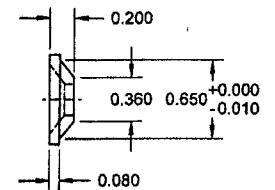
Rev	Date	Change	Revised by	Approved
A	03.11.27	New Issue	KJ/RF	
B	04.11.12	0.175 was 0.145 & Ø0.65 x 100° was Ø0.75 x 100°	KJ/JLM	
C	06.03.15	Dwg Rev updated	KJ/JLM	
D	08.12.02	Dwg Rev updated	KJ/DD	<i>[Signature]</i>



D3137-3 GUIDE



D3137-5 WASHER



NOTES:

- 1) MATERIAL: -3
DELIN II 150E OR ACETRON GP ACETAL, BAR
(REF DART SPEC M-DELIN-B)
-5
6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) ALUMINUM BAR
PER-AMS-QQ-A-225/8 (OR AMS 4117/ 4128/ 4145/ 4116)
OR PER-QQ-A-200/8 (OR AMS 4160)
REF. DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 (-5 ONLY)
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE ASSEMBLED WEIGHT ON SHEET 2
- 8) -3 REPLACES PREMIER P/N B30-2300-207
-5 REPLACES PREMIER P/N B30-2300-209

22666 9/m

RELEASED

DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. F
MFG. APPR.	<i>[Signature]</i>	D3137	SHEET 5 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BRACKET ASSEMBLY	NTS
DATE	08.05.30	<small>COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	